

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
APPLICABLE STANDARD									
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾			STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾			
	VOLTAGE	125 V AC			OPERATING HUMIDITY RANGE	40 % TO 80 %			
	CURRENT	0.5 A			STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾			
SPECIFICATIONS									
ITEM		TEST METHOD			REQUIREMENTS			QT	AT
CONSTRUCTION									
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			×	×
MARKING		CONFIRMED VISUALLY.						×	×
ELECTRICAL CHARACTERISTICS									
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).			45 mΩ MAX.			×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX, 1 mA(DC OR 1000Hz)			55 mΩ MAX.			×	
INSULATION RESISTANCE		250 V DC.			100 MΩ MIN.			×	
VOLTAGE PROOF		300 V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			×	
MECHANICAL CHARACTERISTICS									
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTION.			① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
SHOCK		490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.						×	
ENVIRONMENTAL CHARACTERISTICS									
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.			① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN.			×	
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min UNDER 5 CYCLES.			③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.			×	
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)						×	
RESISTANCE TO SOLDERING HEAT		1) SOLDER BATH: SOLDER TEMPERATURE, 260±5°C FOR IMMERSION, DURATION, 10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s.			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.			×	
SOLDRABILITY		SOLDERED AT SOLDER TEMPERATURE 240±3°C FOR IMMERSION DURATION, 2s.			A NEW UNIFORM COATING OF SOLDER SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSSED.			×	
REMARKS									
1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED. 2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. 3) * * INDICATES THE NUMBER OF CONTACTS.					DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
					A.SUZUKAWA	<i>K. Doi</i>	<i>T. Ogawa</i>	<i>T. Ogawa</i>	
					05.03.24	05.03.25	05.03.25	05.03.25	
Unless otherwise specified, refer to MIL-STD-1344.									
Note QT:Qualification Test AT:Assurance Test ×:Applicable Test									
HRS HIROSE ELECTRIC CO., LTD.					SPECIFICATION SHEET			PART NO.	
								FX2-**P-1. 27DSL (71)	
CODE NO.(OLD)			DRAWING NO.			CODE NO.			
CL			ELC4 - 083294-21			CL 572			1/1

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