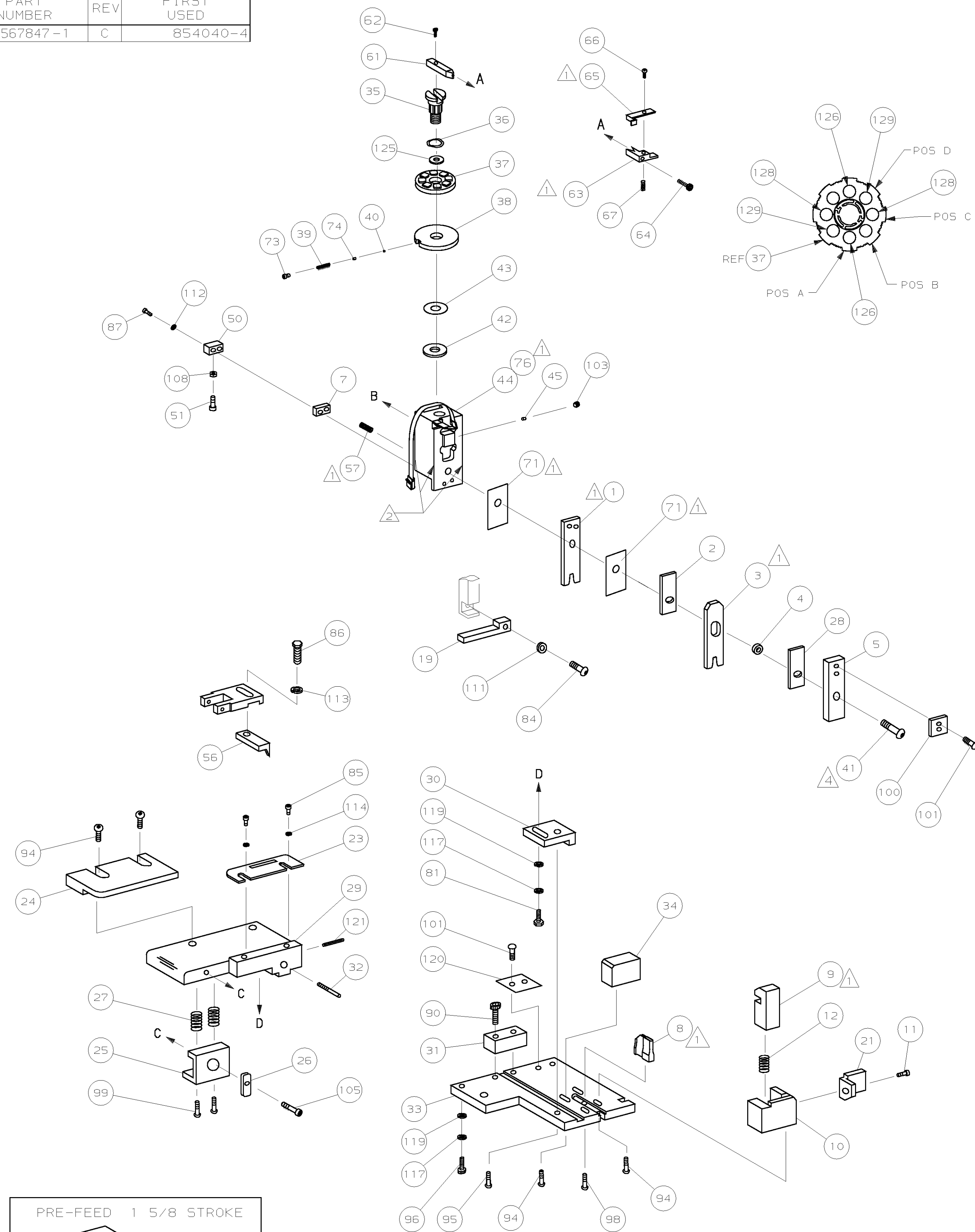


PART NUMBER	REV	FIRST USED
567847-1	C	854040-4

THIS DRAWING IS A CONTROLLED DOCUMENT.



TERMINAL NAME: PIN		VISIBLE PAD LTR	CRIMPING DATA		
AMP P/N	MFG P/N	CRIMP	SIZE	TYPE	WIRE SIZE
286521	E7EB-14461-BA	A	.057 ±.002 [1.45 ±0.05mm]	F	16
286525	E7EB-14487-AA	B	.051 ±.002 [1.30 ±0.05mm]	F	18
		C	.044 ±.002 [1.12 ±0.05mm]	F	20
		D	NOT USED		
		WIRE	.080 [2.03mm]	F	20-16
		INSUL	.110 [2.79mm]	F	∅.084

QTY	REV	TER	APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
2	-	C	3-354779-7	PIN, WIRE DISC (.3175)D	129			
2	-	C	2-354779-4	PIN, WIRE DISC (.3110)C	128			
2	-	C	5-354779-2	PIN, WIRE DISC (.3250)A	126			
1	-	A	986950-1	WASHER, FLAT PRECISION	125			
1	-	A	217238-4	DOCUMENTATION PACKAGE	124			
					123			
					122			
1	-	A	4-21028-0	PIN, SLT SPR (∅.093x.75) ST 6DE PL	121			
1	-	B	690701-2	PLATE, SERIAL NO.	120			
2	-	A	21899-2	WASHER, FLAT (#10) 5 G ADJ BLK	119			
					118			
2	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117			
					116			
					115			
2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114			
REF	-	A	21024-4	WASHER, LOCK (#8) FEED FINGER	113			
2	-	A	21024-4	WASHER, LOCK (#8) DEP-HOLD	112			
REF	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111			
					110			
					109			
1	-	A	21018-5	NUT, HEX (#6) HOLD DOWN	108			
					107			
					106			
1	-	A	22353-8	SCR, SHLD (∅.187x.25) DRAG LEVER	105			
					104			
1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM	103			
					102			
4	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	101			
1	-	B	819347-1	PLATE, IDENTIFICATION	100			
2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99			
1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98			
					97			
1	-	A	3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96			
1	-	A	2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95			
6	-	A	2-21002-2	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94			
					93			
					92			
1	-	A	1-21002-7	SCR, SHC (6-32x.50) CAM	91			
2	-	A	2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90			
					89			
					88			
2	-	A	2-21000-8	SCR, SHC (8-32x.62) HD DWN	87			
REF	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86			
2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85			
REF	-	A	22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84			
					83			
					82			
					81			
1	-	A	1-21002-7	SCR, SHC (6-32x.50) CAM	91			
2	-	A	2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90			
					89			
					88			
2	-	B	463310-4	BLADE, STRIPPING (#18)	77			
-	-	D	354440-3	FFC LOOP ASSY	76			
					75			
1	-	A	690603-1	SPRING, ASSIST	74			
1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73			
					72			
2	-	B	853495-1	GASKET	71			

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1						

QTY RECD PER ASSY		PARTS LIST	

STANDARD FORCE CRIMP QUALITY MONITOR APPLICATOR  
SIM REG 5/C NONE

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
1	-	A		2-21010-7	SCR, SET (6-32x.12) LIFT ARM	67
1	-	B		1-21002-6	SCR, BHC (6-32x.25) LEVER	66
1	-	B		856044-1	LEVER, SLIDE LOCK	65
1	-	A		2-21000-0	SCR, SHC (6-32x.50) LIFT ARM	64
1	-	B		856043-1	ARM, LIFT	63
1	-	A		2-21000-6	SCR, SHC (8-32x.38) EXT ARM	62
1	-	B		856042-1	ARM, EXTENSION	61
						60
						59
						58
1	-	A		7-21013-3	SCR, SET (5/16x.38) CR BOLT	57
REF	-	B		694433-8	PAWL, FEED	56
						55
						54
						53
						52
1	-	A		811242-2	BUMPER, HOLDDOWN	51
1	-	A		690753-1	SPACER, TONKER	50
						49
1	-	A		690602-6	CAM, PRE-FEED 1.62 STROKE	48
						47
						46
1	-	A		690191-1	PLUG, NYLON	45
1	-	C		853493-4	SIDE FEED RAM ASSY	44
1	-	A		690125-1	WASHER, LAMINATED	43
1	-	A		690124-1	WASHER, RAM	42
1	-	A		7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	-	A		23241-6	BALL, STEEL	40
1	-	A		690170-1	SPRING, COMPRESSION	39
1	-	C		690142-1	DISC, INSULATION	38
1	-	D		354777-1	WIRE DISC, PLASTIC	37
1	-	A		22480-5	WASHER, SPRING	36
1	-	B		856041-1	POST, RAM	35
1	-	B		690786-6	SUPPORT, TERMINAL	34
1	-	C		462544-1	PLATE, BASE SPECIAL	33
1	-	A		690432-3	SCREW, ADJUSTMENT	32
1	-	B		462543-1	BLOCK, SCREW SPECIAL	31
1	-	B		455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C		458144-1	PLATE, STRIP GUIDE	29
1	-	C		1-455888-8	SPACER, FRONT SHEAR DEP	28
2	-	A		1-22284-0	SPRING, DRAG	27
1	-	B		240793-1	LEVER, DRAG RELEASE	26
1	-	B		240792-1	DRAG, TERMINAL	25
1	-	D		6-690504-2	GUIDE, STRIP (REAR)	24
1	-	A		690438-1	GUIDE, STRIP (FRONT)	23
						22
1	-	A		463756-1	GUIDE, SCRAP	21
						20
1	-	C		1-462615-0	STRIPPER	19
						18
						17
						16
						15
						14
						13
1	-	A		5-22280-0	SPRING, SHEAR	12
1	-	B		690461-2	STOP, SHEAR (FRONT)	11
1	-	B		462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B		462547-2	SHEAR, FLOAT (FRONT) SP	9
1	-	C		9-189717-9	ANVIL	8
1	-	C		3-240641-7	SPACER, DEPRESSOR (REAR)	7
						6
1	-	A		462838-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B		238011-8	SPACER, BLOCK CRIMPER	4
1	-	C		8-456134-7	CRIMPER, INSULATION	3
1	-	C		455888-8	SPACER, CRIMPER	2
1	-	C		4-458141-9	CRIMPER, WIRE	1

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1						

QTY RECD PER ASSY		PARTS LIST	

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 2 PLC DEC ±  
 3 PLC DEC ±  
 4 PLC DEC ±  
 ANGLES ±  
 SURF TEXTURE: ✓  
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

66

567847

D

C

B

A