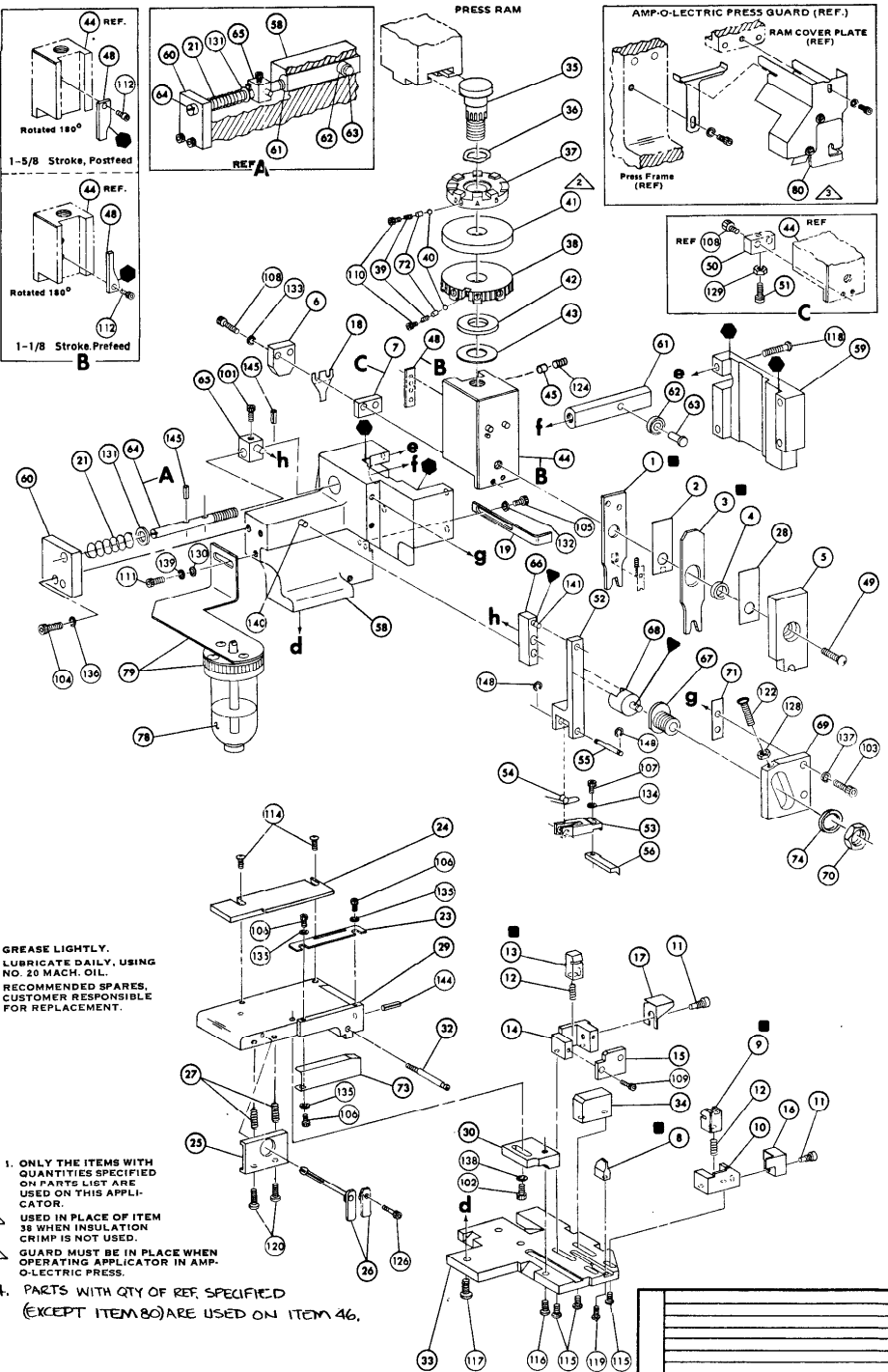


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KEY:

- GREASE LIGHTLY. LUBRICATE DAILY, USING NO. 20 MACH. OIL.
- RECOMMENDED SPARES, CUSTOMER RESPONSIBLE FOR REPLACEMENT.

- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 46.

162	REF	690517-1	SPACER	71
161		22594-8	NUT, HEX	70
160		24062-1	PLATE, ADJUSTMENT	69
159		240626-1	SHAFT, PIVOT	68
158		240633-1	BUSHING	67
157		455680-1	LEVER, INTERMEDIATE	66
156		240629-1	BLOCK, PIVOT	65
155		240632-2	SCREW, ADJUSTMENT, FEED ROD	64
154		240659-3	PIN, CAM ROLLER	63
153		240658-1	ROLLER, CAM	62
152		454398-2	ROD, FEED	61
151		454178-1	GUIDE, FEED ROD	60
149		454220-1	CAP, HOUSING	59
148		454485-1	HOUSING	58
REF		21045-3	RING, RETNG "C" (.187 DIA) FEED FINGER PIN	57
147		690542-2	PAWL, FEED	56
146	REF	240624-1	PIN, FEED FINGER	55
145	REF	691499-1	SPRING, FEED FINGER	54
144	REF	690541-1	FINGER, FEED	53
143	REF	455679-1	LEVER, TERMINAL FEED ARM	52
142	REF	611242-2	BUMPER, HOLDDOWN	51
141	REF	690753-1	SPACER, TONKER	50
140	REF	712002-9	BOLT, CRIMPER	49
139	REF	690501-4	CAM POSTFEED 5/8STROKE	48
138				47
137	REF	459456-1	APPL, BASIC SUB ASSY	46
136	REF	690191-1	PLUG, NYLON	45
135	REF	455673-1	RAM	44
134	REF	690125-1	WASHER, LAMINATED	43
133	REF	690124-1	WASHER, RAM	42
132	REF	23241-6	DISC, SPACER	41
131	REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	40
130	REF	21899-2	WASHER, FLAT (NO. 10) LUB ASSY	39
129	REF	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	38
128	REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ	37
127	REF	22480-5	WASHER, SPRING	36
126	REF	690212-1	POST, RAM	35
125	REF	455676-1	SUPPORT, TERMINAL	34
124	REF	690432-3	PLATE, BASE	33
123	REF	690432-3	SCREW, ADJUSTMENT	32
122	REF	21064-2	SCREW, RD HD MACH (6-32 x 1.50) FEED ADJ	31
121	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30
120	REF	455611-1	PLATE, STRIP GUIDE	29
119	REF	1-455688-0	SPACER, F. SHEAR DEPRESSOR	28
118	REF	1-27284-0	SPRING, DRAG	27
117	REF	1-24073-9	SCREW, BTN HD SKT CAP (NYLOK) 1/4-20 x .75 HSG	26
116	REF	21002-7	SCREW, BTN HD SKT CAP (10-32 x .50) S.G. ADJ BLK	25
115	REF	21002-2	SCREW, BTN HD SKT CAP (8-32 x .50) SHEAR	24
114	REF	21002-2	SCREW, BTN HD SKT CAP (8-32 x .50) R. S. G.	23
113	REF	21003-0	SCREW, FLAT HD SKT CAP (6-32 x .50) CAM	22
112	REF	21004-4	SCREW, SKT HD CAP (10-32 x .38) LUB ASSY	21
111	REF	23030-1	SCREW, SKT HD CAP (6-32 x .25) (NYLOK) C.P. DISC	20
110	REF	21000-8	SCREW, SKT HD CAP (6-32 x .31) R. SHEAR PLATE	19
109	REF	21000-8	SCREW, SKT HD CAP (8-32 x .62) DEPRESSOR	18
108	REF	21000-3	SCREW, SKT HD CAP (4-40 x .25) F. STRIP GUIDE	17
107	REF	21000-7	SCREW, SKT HD CAP (8-32 x .50) STRIPPER	16
106	REF	21000-4	SCREW, SKT HD CAP (10-32 x .62) FEED ADJ BLK	15
105	REF	21000-6	SCREW, SKT HD CAP (10-32 x .38) S.G. ADJ BLK	14
104	REF	21000-4	SCREW, SKT HD CAP (10-32 x .38) S.G. ADJ BLK	13
103	REF	21000-4	SCREW, SKT HD CAP (10-32 x .38) S.G. ADJ BLK	12
102	REF	21000-4	SCREW, SKT HD CAP (10-32 x .38) S.G. ADJ BLK	11
101	REF	21000-4	SCREW, SKT HD CAP (10-32 x .38) S.G. ADJ BLK	10
100	REF	455149-1	GUARD ASSY (WINDOW)	9
99	REF	1465184-0	LUBRICATOR ASSY	8
98	REF	1465184-0	LUBRICATOR ASSY	7
97	REF	240641-5	SPACER, DEPRESSOR REAR	6
96	REF	240641-5	DEPRESSOR, SHEAR REAR	5
95	REF	240641-5	DEPRESSOR, SHEAR FRONT	4
94	REF	240641-5	SPACER, TUBULAR, INS CRIMPER	3
93	REF	240641-5	CRIMPER, INSULATION	2
92	REF	240641-5	SPACER, CRIMPER	1
91	REF	240641-5	CRIMPER, WIRE	1

APPLICATION SPECIFICATION: 114-10007

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAC LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.068	# 14		SOC	PIN
B	.059	# 16		66578	66577
C	.052	# 18		66651	66650
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	USED ON
WIRE	.030	F	.500	MACH NO.
INSULATION	140	O		

INSULATION RANGE: 105-135 WIRE RANGE: 18-14 APPLICATOR INSTRUCTION: #3040

REMARKS: AMPOMATOR

I.D. PLATE (REF): 461264-1

DATE: 10-29-73 DRAWN: RANOFFS APPROVED: Ken. Hogue

SCALE: NONE NAME: ILMILLER

LOC: C No. 687997-3

APPLICATOR MINIATURE QUICK CHANGE SIDE-FEED (TYPE II .062 DIA. PIN & SOC.)

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LTN	REVISION RECORD	ECN	DATE	LTN	REVISION RECORD	ECN	DATE
F1	ECR 15-010/64						
F	0150-6987-96						
E	ECN 210052 B						
D3	REV PER ECN						
D1	ADD TUBING 461264-1						
D	REV PER ECN						
C	ADD TUBING 461264-1						
B	REV PER ECN						
A	ADD TUBING 461264-1						

114-10007-3