

COLOUR CODE - PURPLE

COLOUR CODE - GREEN

AMP
PINS
STRATOTHERM
40
576773

FROZEN

3.00 ± .25
[.762 ± .04]
CLOSED BUT NOT
UNDER PRESSURE

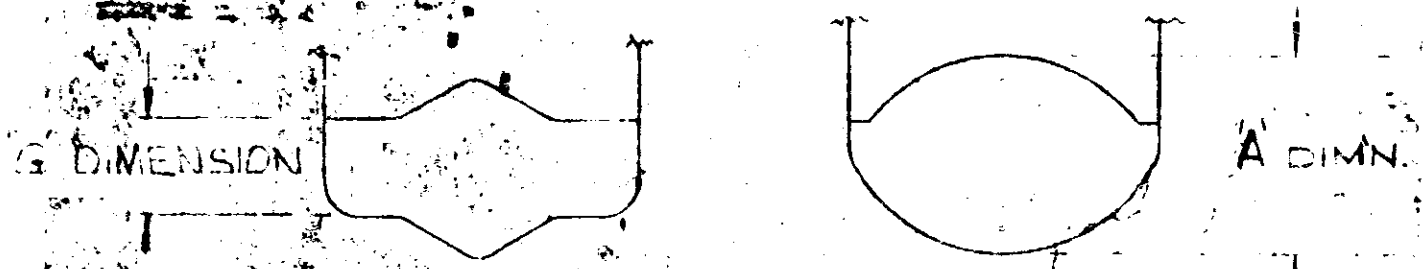
NOTES

- FOR REPLACEMENT OF PARTS OTHER THAN SNAP RINGS & PINS TOOL SHOULD BE RETURNED TO OUR FACTORY TO INSURE PROPER CERTI-CRIMP ADJUSTMENT
- TOOL TO BE GAUGED WHEN HANDLES ARE CLOSED, BUT NOT UNDER PRESSURE

A DIMN		G DIMN	
GO	NO GO	GO	NO GO
.102	.106	.042	.058
[2.591]	[2.692]	[1.067]	[1.473]

FOR GAUGE TOLERANCES
SEE GAUGE DRG NOS 5550 REV 1 & 5649 REV 1

ITEM	PART NUMBER	DESCRIPTION	QTY
6	2-304668-9	SPRING	1
5	300389	PIN RETAINING	1
4	21045-6	RING RETAINING	2
3	303842-2	PIN ASSEMBLY - ADJ.	1
2	21045-3	RING RETAINING	4
1	300388	PIN RETAINING	2



INSULATION
ENLARGED VIEW OF CRIMPS
SCALE 10:1

BARREL

REV	DESCRIPTION	DATE	BY	CHK
D	WATER MARK PERMANENT	CS		18-7-76
C	DATE 1st GAUGE TOL			4-3-76
E	2nd GAUGE BUSH ADDED			26-1-77
A	A DIM ADDED			26-1-77

AMP
industrial
A DIVISION OF
AIRCRAFT MARINE PRODUCTS
(GREAT BRITAIN) LTD
STANMORE MIDD

MATERIAL AND FINISH

WIRE - RANGE - INSULATION

TYPE

STRATOTHERM

TOLERANCE EXCEPT AS NOTED

SCALE

1:1

LOG

E B

576773

HEAVY HEAD HAND TOOL ASSEMBLY