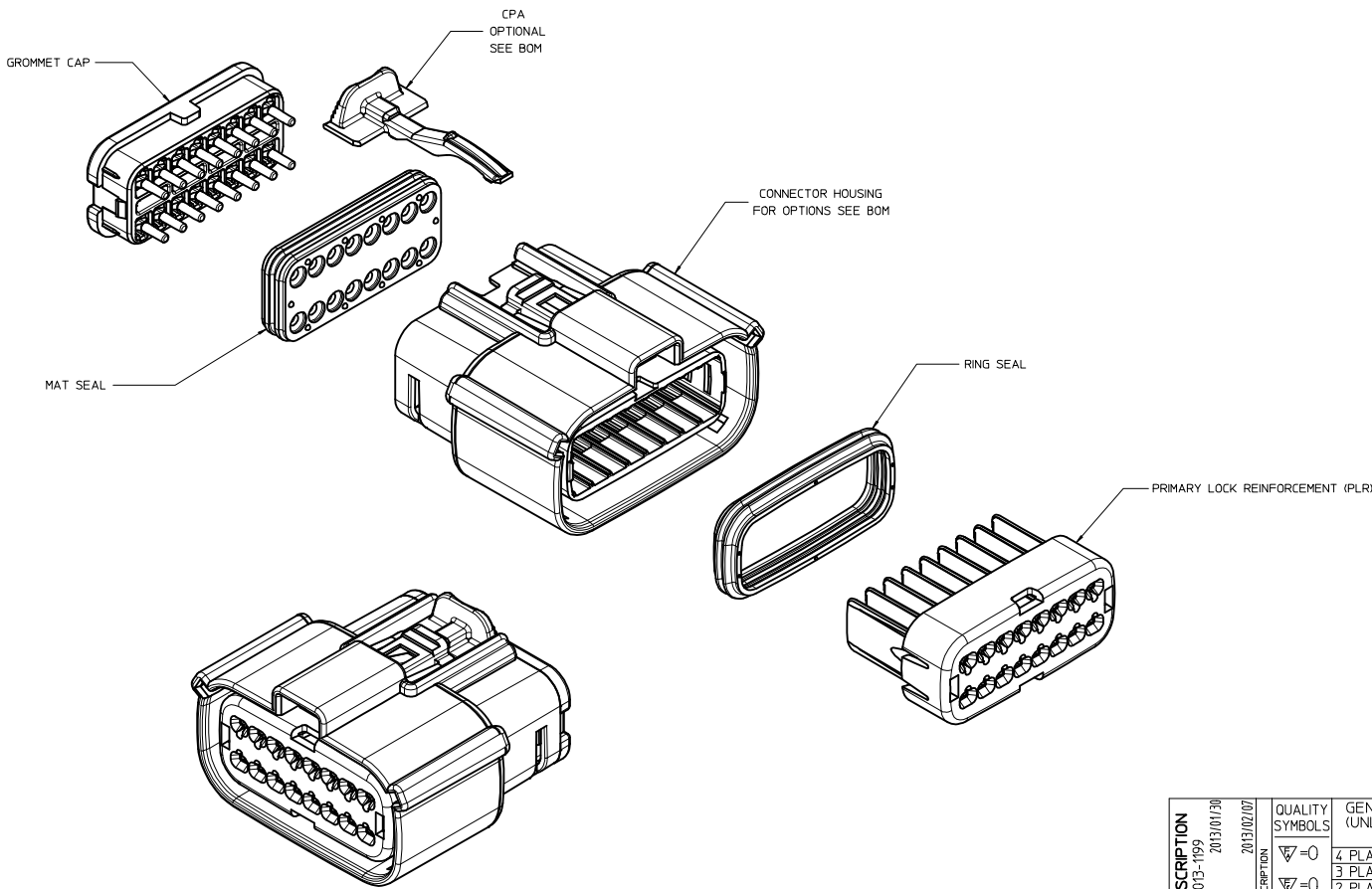




TABLE OF CONTENTS	
SHEET NO.	SHEET DESCRIPTION
1	NOTES
2	KEY CONFIGURATIONS
3	RECEPTACLE SEALED ASSEMBLY
4-6	BOM



NOTES: VALID UNLESS OTHERWISE SPECIFIED

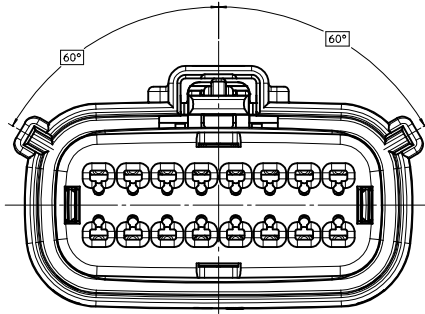
- 1. GENERAL:**  
**a. APPLICATION SPECIFICATION SEE: AS-33472-100**  
 -CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, CONNECTOR ASSEMBLY, PACKAGING INFORMATION, CONNECTOR MATING, SERVICE INSTRUCTIONS, ELECTRICAL CONTINUITY CHECKING, CRIMPING, AND TROUBLESHOOTING.  
 -DESIGNED TO MATE WITH DEVICE CONNECTION AS SPECIFIED IN DRAWING ENCAP 150-S-016-2-201, AVAILABLE AT <http://www.molex.com>  
 -DESIGNED TO MATE WITH BLADE SEALED ASSEMBLY AS SPECIFIED IN DRAWING SD-33482-161  
 -FOR 15mm RECEPTACLE TERMINALS TO BE USED WITH THIS ASSEMBLY SEE MOLEX DRAWING SD-33012-002.  
 -SYSTEM TO BE USED WITH WIRE WITHIN DIAMETER RANGE OF 1.2 mm TO 2.69 mm.  
 -ASSEMBLY SHIPPED WITH PLR AND CPA IN PRE-LOCK POSITION (SEE SECTION Z-Z PRE-LOCK).  
 -IN THE EVENT THAT THE PLR IS FOUND IN THE SEATED (FINAL LOCK) POSITION, REFER TO MOLEX SPECIFICATION PS-34646-001, AVAILABLE AT www.molex.com <http://www.molex.com>  
 -ASSEMBLY CONFORMS TO SAE/USCAR-2 REV.4 WITH THE FOLLOWING EXCEPTIONS:  
 -ENGAGEMENT FORCE TO MOVE CPA FROM PRE-LOCK TO FINAL LOCK POSITION WHEN UNMATED: 40N MIN.  
 -DISENGAGEMENT FORCE TO MOVE CPA FROM FINAL LOCK TO PRE-LOCK POSITION: 3N MIN, 40N MAX.  
 -TERMINAL INSERTION FORCE FOR WIRE DIAMETER ABOVE 2.5mm NOT EXCEEDING 2.69mm SHALL NOT EXCEED 40 NEWTONS.  
**b. PRODUCT SPECIFICATION SEE: PS-33472-000**  
 CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS (CURRENT, TEMPERATURE, SEALING, AND FLAMMABILITY), AND PRODUCT VALIDATION.  
**c. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31800-903**  
**d. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016**  
**e. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS (COMPANY ID#13255)**  
**2. DESIGN - MATERIALS:**  
**a. CONNECTOR HOUSING, GROMMET CAP, PRIMARY LOCK REINFORCER (PLR):**  
 -SPS/NYLON BLEND, 20% GLASS FILLED  
**b. MAT SEAL, RING SEAL: INHERENTLY LUBRICATED SILICONE**  
**c. CPA: PBT 20% GLASS FILLED**  
**3. DESIGN - GEOMETRY:**  
**a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.**  
**b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994**  
**c. EDGES AND UNDIMENSIONED DETAILS PER ISO13715**  
**d. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX.**  
**e. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD. THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.**  
**f. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B)**  
**g. LASER MARKING: TBD**

INSPECTION NUMBER LOG  
 LAST NUMBER USED:  
 ADDED:  
 REMOVED:

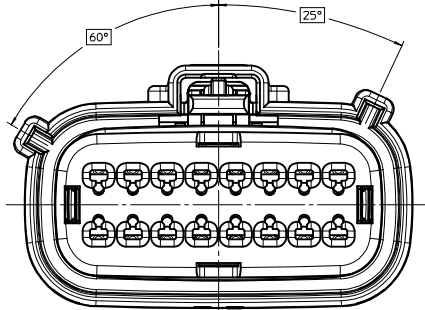
REV	DESCRIPTION	DATE	BY
AS8	ADDED PIN OUT	33472-1826	33472-1827
		33472-1828	33472-1829
		33472-1830	33472-1831
AS8	ADDED PIN OUT	33472-1818	33472-1819
		33472-1820	33472-1821
		33472-1822	33472-1823
		33472-1824	33472-1825
AS7	UPDATED DIMENSIONS TO MATCH MODEL		
AS6	ADDED PIN OUT	33472-1811	33472-1812
		33472-1813	33472-1814
		33472-1815	33472-1816
		33472-1817	
AS5	ADDED PIN OUT	33472-1806	33472-1807
		33472-1808	33472-1809
		33472-1810	

ENTER DESCRIPTION EEC NO: UAU2013-1199 DRAWN BY: A39 CHKD: A39 APPR: VKOSHY DATE: 2013/01/30 DESCRIPTION: 2013/02/07	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	4 PLACES ± mm	MM ONLY	3:1	METRIC	☉
	▽=0	3 PLACES ± 0.10	INCH			
	▽=0	2 PLACES ± 0.3				
		ANGULAR ± 3 °	DRAWN BY: DGRIF1	DATE: 05-29-03	MX150 2X8 RECEPTACLE SEALED ASSEMBLY MAT SEAL	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	CHECKED BY: DGRIF1	DATE: 05-29-03	molex	
			APPROVED BY: VKOSHY	DATE: 2010/10/27	MATERIAL NO. SEE BOM	DOCUMENT NO. SD-33472-161
					SIZE D	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

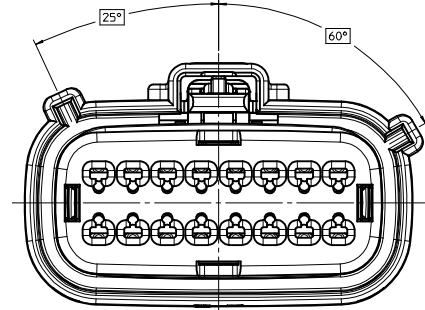
KEY CONFIGURATIONS



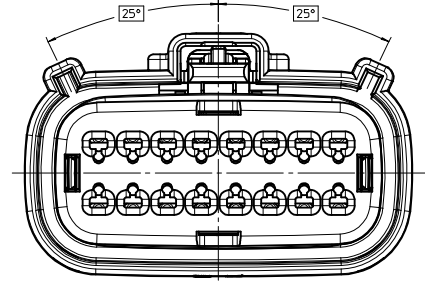
KEY A



KEY B



KEY C

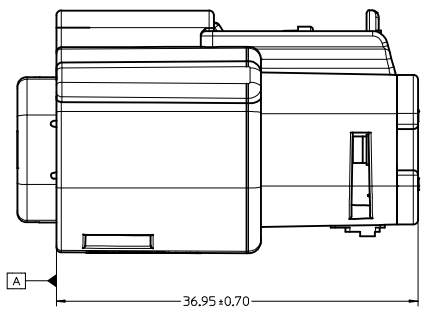
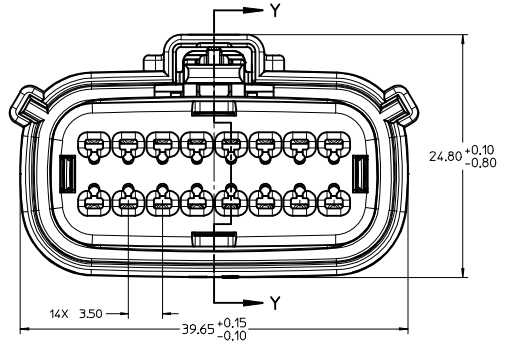
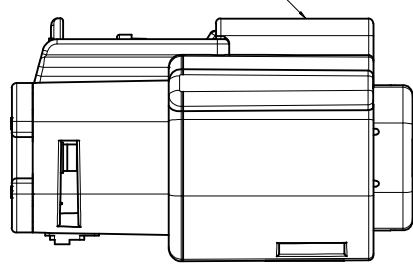


KEY D

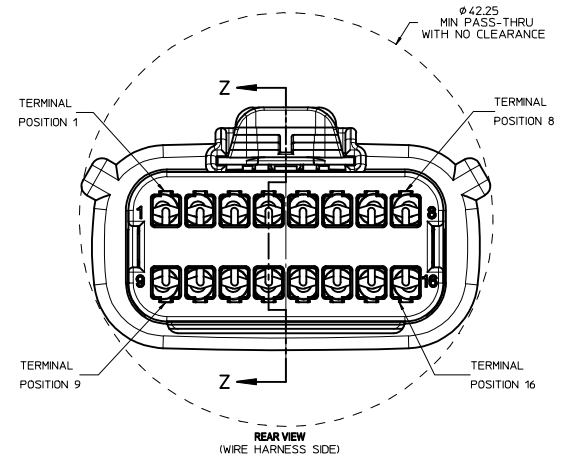
<b>ENTER DESCRIPTION</b> EC NO: UAU2013-1199 DRAWN BY: 2013/01/30 CHKD: A39 APPR: VKOSHY 2013/02/07	<b>QUALITY SYMBOLS</b> ∇=0 ∇=0 ∇=0	<b>GENERAL TOLERANCES (UNLESS SPECIFIED)</b>		<b>DIMENSION STYLE</b> MM ONLY	SCALE 4:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
		4 PLACES ± mm ± INCH	DRAWN BY DGRIFITHS	DATE 05-29-03	TITLE MX150 2X8 RECEPTACLE SEALED ASSEMBLY MAT SEAL			
		3 PLACES ± 0.10 ± ---	CHECKED BY DGRIFITHS	DATE 05-29-03	MATERIAL NO. SEE BOM			
		2 PLACES ± 0.3 ± ---	APPROVED BY VKOSHY	DATE 2010/10/27	DOCUMENT NO. SD-33472-161	SHEET NO. 2 OF 7		

ANGULAR ± 3 °  
 DRAFT WHERE APPLICABLE  
 MUST REMAIN WITHIN DIMENSIONS  
 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

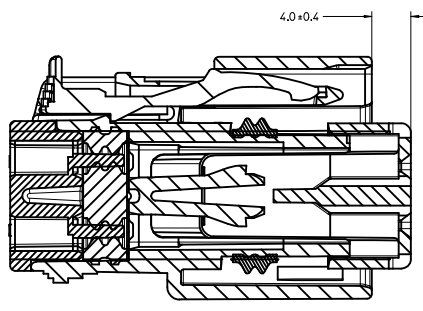
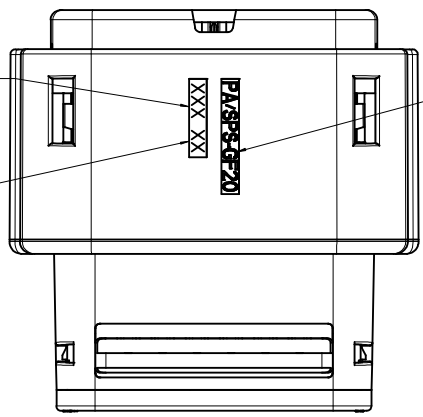
LASER MARKING ON THIS SURFACE  
SEE NOTE 3g.



RECEPTACLE SEALED ASSEMBLY

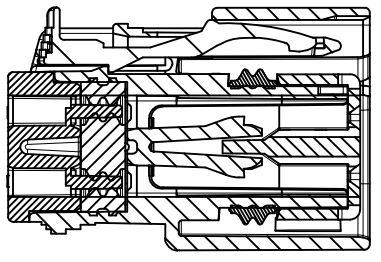


MOLD CAVITY CODE  
LOCATION CODE  
RECYCLE CODE



PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN PRE-STAGED POSITION  
SECTION Z-Z

4.0±0.4



PRIMARY LOCK REINFORCEMENT (PLR) SHOWN  
IN FINAL-LOCK POSITION  
SECTION Y-Y

ENTER DESCRIPTION EEC NO: UAU2013-1199 DRAWN BY CHKD: APPR:VKOSHY 2013/01/30 2013/02/07 AS9	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
	∇=0 ∇=0 ∇=0	4 PLACES ±--- ±--- 3 PLACES ±--- ±--- 2 PLACES ±0.10 ±--- 1 PLACE ±0.3 ±--- 0 PLACE ± ±	mm INCH ANGULAR ± 3 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MM ONLY DRAWN BY DATE DGRIFITHS 05-29-03 CHECKED BY DATE DGRIFITHS 05-29-03 APPROVED BY DATE VKOSHY 2010/10/27	4:1	METRIC	MX150 2X8 RECEPTACLE SEALED ASSEMBLY MAT SEAL molex SD-33472-161
			MATERIAL NO.		DOCUMENT NO.	SHEET NO.	
			SEE BOM		SD-33472-161	3 OF 7	
			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				







