

PART NUMBER	REV	FIRST USED
567814-1	C	854040-4

TERMINAL NAME:	
PIN	SOCKET
350416	350415
TERM APPL SPEC 114-49000	

VISIBLE PAD LTR	CRIMPING DATA		
	CRIMP HEIGHT	WIRE SIZE	
A	.048 ±.002	18 OR (2) 20	
B	.043 ±.002	20	
C	NOT	USED	
D	.055 ±.002	16	
CRIMP	SIZE	TYPE	RANGE
WIRE	.090	F	20-16 <sup>4</sup>
INSUL	.140	F	.130 MAX
FEED	APPL INST	SET UP GAGE	LAYOUT
.490	A1	-	603
WIRE STRIP LENGTH .156-.186			

STANDARD FORCE CRIMP QUALITY MONITOR APPLICATOR  
SIM TO SC 466959-1

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QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					

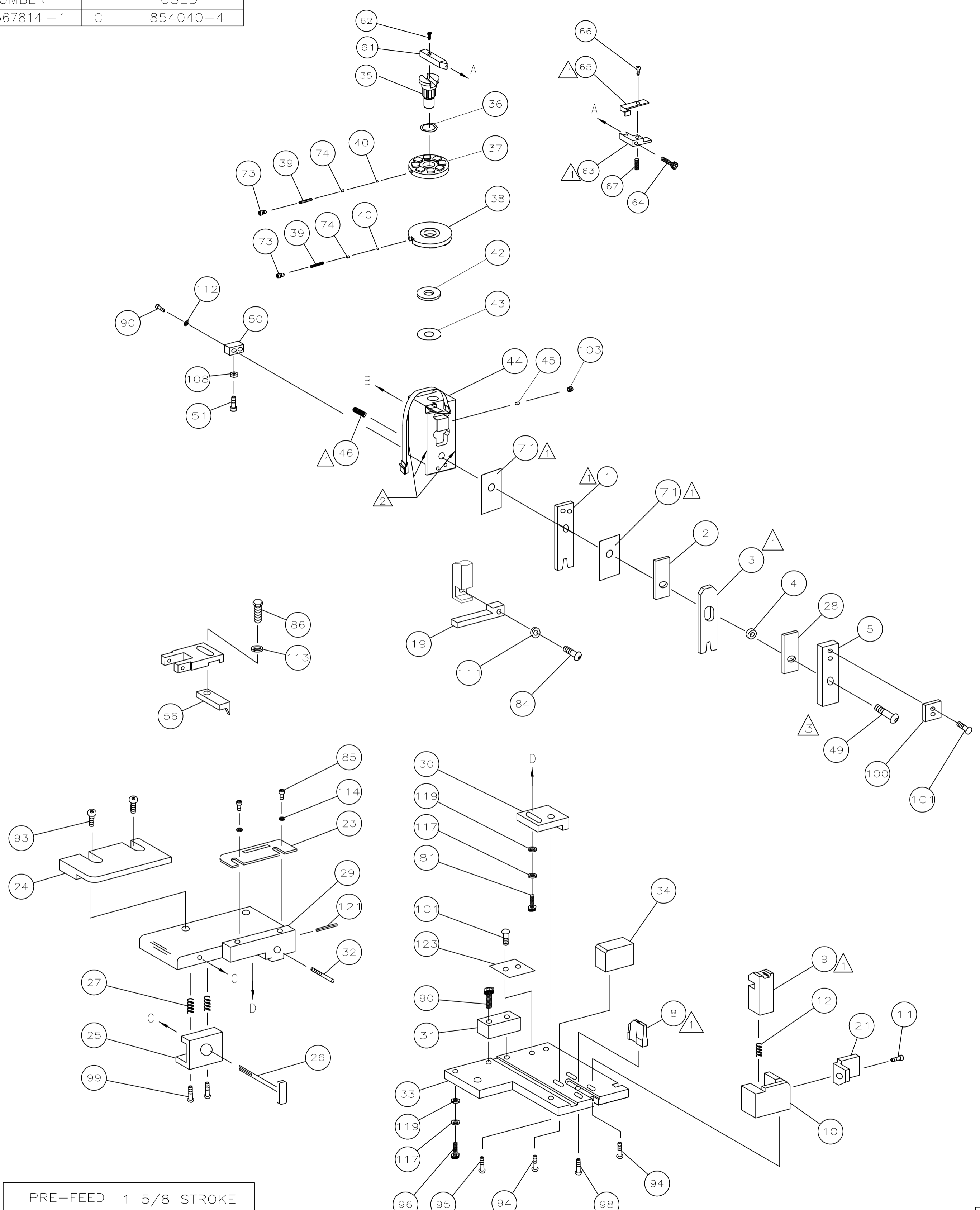
QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					

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LOC A DIST 66



- <sup>1</sup> RECOMMENDED SPARE PARTS.
- <sup>2</sup> GREASE LIGHTLY.
- <sup>3</sup> TORQUE ITEM 49 TO 60 INCH POUNDS
- <sup>4</sup> 16 AWG NOT RECOMMENDED

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATL	HT TR	FIN
2 PLC DEC ±	3 PLC DEC ±	DR P.MATHIAS	7/30/92	APP 10/1/98
4 PLC DEC ±	ANGLES ±	CHK 10/1/98	REL 10/1/98	C.ERISMAN
SURF TEXTURE: <input checked="" type="checkbox"/>	REMOVE BURRS, BREAK SHARP EDGES R.015 MAX	C.ERISMAN	C.ERISMAN	C.ERISMAN
NAME		CQM STRIPPER CRIMPER APPLICATOR		MACHINE REF
SCALE		DWG NO 567814		STRIPPER CRIMPER
GAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING 1		SHEET 1 OF 1
				REV C

567814