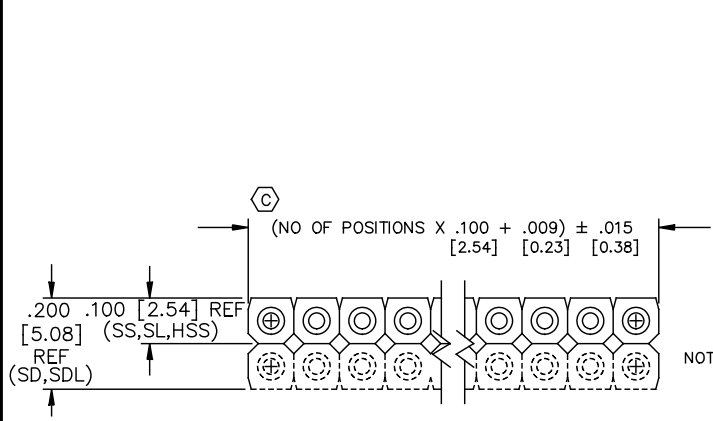


REVISIONS DM

DO NOT SCALE FROM THIS PRINT

UNLESS OTHERWISE NOTED		TOLERANCES ARE:	TITLE:	DWG NO:
DIMENSIONS ARE IN INCHES		ANGLES	ASSEMBLY SOCKET STRIP	XSX-1XX-XX-XX-X-X SHEET 1 OF 2
ONE PLACE DECIMALS ±.1[2.5]	THREE PLACE DECIMALS ±.005 [.13]	± 2°		
TWO PLACE DECIMALS ±.01[.25]	FOUR PLACE DECIMALS ±.0020[.05]			



BODY SPECIFICATION
(SEE TABLE 1)
BODY STYLE
SS: SINGLE (SEE NOTE 6)
SD: DOUBLE
SL: SLIM
SDL: DOUBLE SLIM
HSS: SINGLE HI-TEMP

SERIES SPECIFICATION
(SEE TABLE 1)
-1

OPTION
-N: NON-FLUSH (SEE NOTES 3 & 4)
(SEE FIG 2 & 3, SHT 2)

OPTION
-L: LOCKING LEAD (SEE FIG 4, SHT 2)
(STYLE -2 OR -22 ONLY)
(ONLY AVAILABLE WITH -T PLATING)

SOCKET SPECIFICATION
(SEE TABLE 2 ON SHEET 2)
USE SPECIFIED LEAD STYLE TO IDENTIFY SOCKET

PLATING SPECIFICATION
(SEE TABLE 2)

-G: 10 μ" GOLD ON CONTACT, 10 μ" GOLD ON SHELL
(-GG OPTION NOT AVAILABLE IN LEAD STYLE -5, -5A & -8)
(SPECIFY 'GG' IN SOCKET SUFFIX 'XX')

-T: 30 μ" ON CONTACT, MATTE TIN ON SHELL
(-GG OPTION NOT AVAILABLE IN LEAD STYLE -8 & -13)
(SPECIFY 'GT' IN SOCKET SUFFIX 'XX')

-TT: MATTE TIN ON CONTACT AND SHELL
(FOR SS, SD & HSS SERIES, AVAILABLE IN STYLES -1A, -1B, -1C & 2) (SPECIFY 'TT' IN SOCKET SUFFIX 'XX')

NOTE: LIF NOT AVAILABLE

-S: 10 μ" SELECTIVE GOLD ON CONTACT, MATTE TIN ON SHELL
(STYLE -2 & -22 ONLY) (N/A IN SL OR SDL)
(FOR -L OPTION USE SC-1L1-GT)
(SPECIFY 'ST' IN SOCKET SUFFIX 'XX')

NOTE: HSS MUST BE CUT ON MULTI-CUTTER

TABLE 1: BODY SPECIFICATION

BODY STYLE	AVAILABLE NO. OF POSITIONS (PER ROW)	SERIES
		-1
** SS	-01 THRU -32	SSB-XX
SD	-01 THRU -36	DSB-XX
SL	-01 THRU -32	SSL-XX
****SDL	-01 THRU -36	HSDL-XX
* HSS	-01 THRU -36	HSS-XX-L

* SEE NOTE 3
** SEE NOTE 4 **** SEE NOTE 8

PACKAGING TUBE TABLE (SEE NOTE 12)

BODY STYLE (-1 SERIES ONLY)	LEAD STYLE	TUBE	PLUG
HSS	2,3,13,18, 22,23,38	PT-1-24-01-23	TP-12
SS	2,3,13,18, 22,23,38	PT-1-24-01-23	TP-12
SS	29	PT-1-24-10-03	TP-03
HSS & SS	1C, 21C	PT-1-24-02-03	TP-24
HSS & SS	-2-L, -22-L	PT-1-24-02-23	TP-12
SL		N/A	
SD	-2, -18 -21C, -22, -38 -2-L, -22-L	PT-1-24-01-14	TP-03
SD	-1A, -21A, -7	PT-1-24-06-03	TP-07
SDL	ALL STYLES	PT-1-24-01-14	TP-03
SD	29	PT-1-24-16-29	TP-03
SD	1C	PT-1-24-01-14	TP-03

- NOTES:
- MIN. PUSHOUT FORCE: 5 lbs.
 - MAX. ALLOWABLE BOW:
FOR STRIPS MOLDED IN VALOX=.003 IN/IN [MM/MM]
FOR STRIPS MOLDED IN RYNITE OR STANYL=.004 IN/IN [MM/MM]
(FOR HSS ONLY: .004 IN/IN [MM/MM] TOP TO BOTTOM, .008 IN/IN [MM/MM] SIDE TO SIDE.)
 - FOR HSS STYLES 5 AND OPTION -N USE HTS-36-L BODY. INSERT PINS ON C'BORE SIDE OF BODY.
 - USE TBS-32 BODY FOR ALL SS STYLES WITH N OPTION. ALL STYLE -5 SS PARTS, AND STYLE -4 SS PARTS USED IN CSS CABLE. INSERT PINS ON C'BORE SIDE OF BODY.
 - NOTE DELETED.
 - FOR SS STYLE 13, USE SSB-32-B ON -1 SERIES
SS-1 SERIES AVAILABLE IN -G PLATING ONLY
 - (C) REPRESENTS CRITICAL DIMENSION.
 - FOR SDL ONE POSITION USE A SL-132 AND CUT TO A TWO POSITION
 - FOR -SD STYLE -N OPTION, INSERT PIN ON SIDE WITH SMALLER HOLE (OPPOSITE COUNTERBORE SIDE) (SEE FIG 2, SHT 2).
 - FOR SS-200 SERIES, RETENSION TO BE 3.0 LBS. MINIMUM.
 - MAX FLASH: .005 [.13] IN ALL AREAS EXCEPT IN CROSS BAR BREAK OFF AREA, THEN .012 [.31] MAX.
 - BODY AND LEAD STYLES NOT LISTED IN PACKAGING TUBE TABLE AND POSITION 01 THRU 04 TO BE BULK PACKAGED.
 - PLATING OPTION -GT NOT AVAILABLE AS OF REVISION CG.
 - GG PLATING OPTION NOT AVAILABLE ON THE SC-2P3-XX, EZ-1S1-XX.
 - OPERATOR MUST VERIFY CORRECT PIN BY CHECKING THE NUMBER OF FINGER CLIPS.
 - EXISTING CUSTOMERS ONLY.

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MATERIAL: INSULATOR: GLASS FILLED POLYESTER OR NYLON COLOR: BLACK SOCKET: BeCu / BRASS BRASS	EXSPROD\ASSEMBLY\100 XSX-1XX-XX-XX-X-X-ASM 520 PARK EAST BLVD. NEW ALBANY, INDIANA 47151-1147 PHONE (812) 944-6733 P.O. BOX 1147 CODE 55322	
	MADE BY: JORDAN 4-20-87	XSX-1XX-XX-XX-X-X SHEET 1 OF 2

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