



**ATTENTION**  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES

Part Number: APHB1608LQBDSURKC

Blue  
Hyper Red

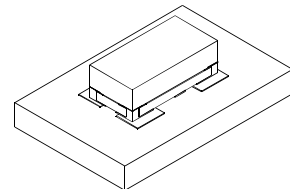
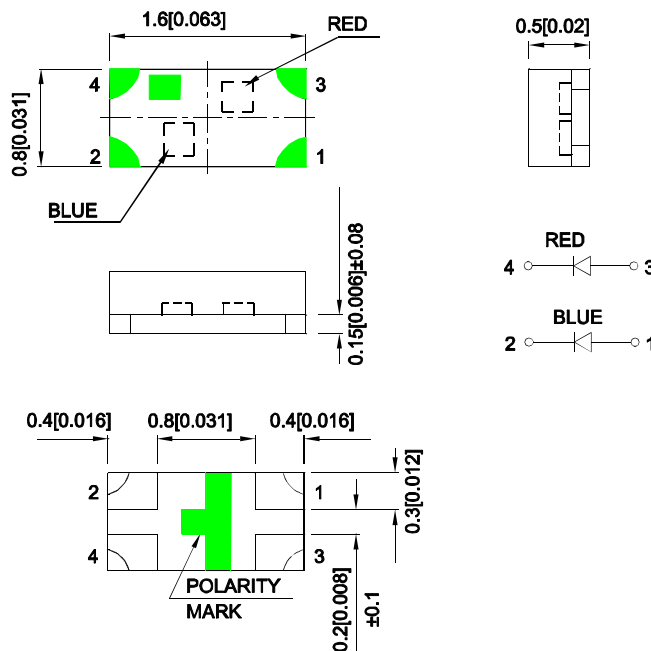
### Features

- 1.6mmX0.8mm SMD LED, 0.5mm thickness.
- Compatible with reflow soldering.
- Available in various color combination.
- Package: 2000pcs / reel .
- Moisture sensitivity level : level 3.
- Tinned pads for improved solderability.
- Low current IF=2mA operating.
- RoHS compliant.

### Descriptions

- The Blue source color devices are made with InGaN Light Emitting Diode.
- The Hyper Red source color devices are made with Al GaInP on GaAs substrate Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

### Package Dimensions



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.15(0.006)$  unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.



## Selection Guide

| Part No.          | Emitting Color (Material) | Lens Type   | Iv (mcd) [2]<br>@ 2mA |      | Viewing<br>Angle [1] |
|-------------------|---------------------------|-------------|-----------------------|------|----------------------|
|                   |                           |             | Min.                  | Typ. | 2θ1/2                |
| APHB1608LQBDSURKC | Blue (InGaN)              | Water Clear | 6                     | 12   | 130°                 |
|                   |                           |             | 6*                    | 12*  |                      |
|                   | Hyper Red (AlGaInP)       |             | 10                    | 20   |                      |
|                   |                           |             | 2*                    | 8*   |                      |

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity/ Luminous Flux: +/-15%.

\* Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

## Electrical / Optical Characteristics at TA=25°C

| Symbol             | Parameter                | Emitting Color    | Min.       | Typ.         | Max.     | Units | Test Conditions           |
|--------------------|--------------------------|-------------------|------------|--------------|----------|-------|---------------------------|
| λ <sub>peak</sub>  | Peak Wavelength          | Blue<br>Hyper Red |            | 460<br>645   |          | nm    | I <sub>F</sub> =2mA       |
| λ <sub>D</sub> [1] | Dominant Wavelength      | Blue<br>Hyper Red |            | 465<br>630   |          | nm    | I <sub>F</sub> =2mA       |
| Δλ <sub>1/2</sub>  | Spectral Line Half-width | Blue<br>Hyper Red |            | 25<br>28     |          | nm    | I <sub>F</sub> =2mA       |
| C                  | Capacitance              | Blue<br>Hyper Red |            | 100<br>35    |          | pF    | V <sub>F</sub> =0V;f=1MHz |
| V <sub>F</sub> [2] | Forward Voltage          | Blue<br>Hyper Red | 2.2<br>1.5 | 2.65<br>1.75 | 3<br>2.1 | V     | I <sub>F</sub> =2mA       |
| I <sub>R</sub>     | Reverse Current          | Blue<br>Hyper Red |            |              | 50<br>10 | uA    | V <sub>R</sub> = 5V       |

Notes:

1. Wavelength: +/-1nm.

2. Forward Voltage: +/-0.1V.

3. Wavelength value is traceable to the CIE127-2007 compliant national standards.

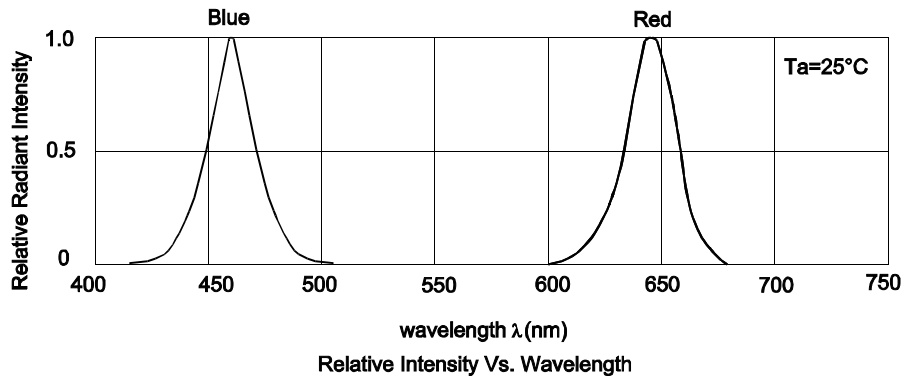
4. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

## Absolute Maximum Ratings at TA=25°C

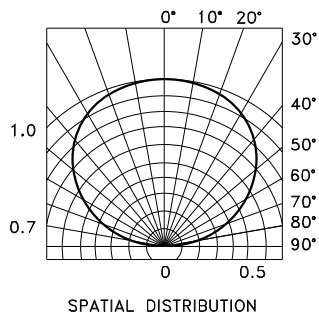
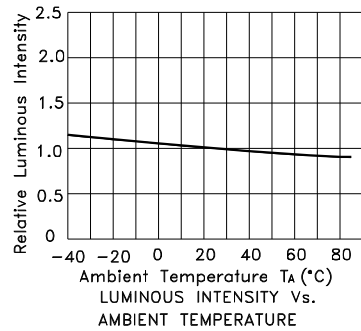
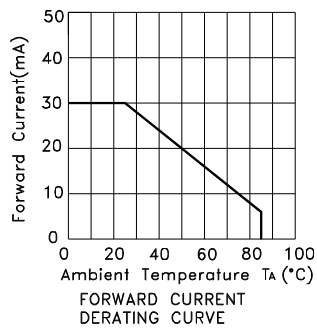
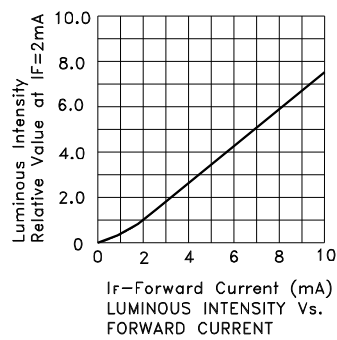
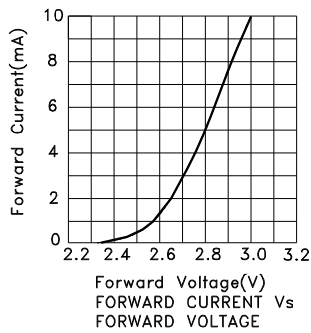
| Parameter                               | Blue           | Hyper Red | Units |
|---|----------------|-----------|-------|
| Power dissipation                       | 90             | 63        | mW    |
| DC Forward Current                      | 30             | 30        | mA    |
| Peak Forward Current [1]                | 150            | 185       | mA    |
| Electrostatic Discharge Threshold (HBM) | 250            | -         | V     |
| Reverse Voltage                         | 5              |           | V     |
| Operating Temperature                   | -40°C To +85°C |           |       |
| Storage Temperature                     | -40°C To +85°C |           |       |

Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

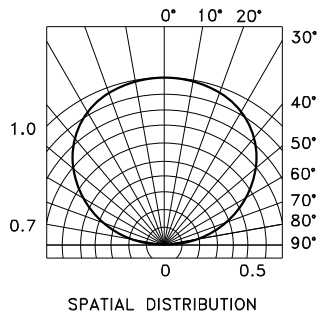
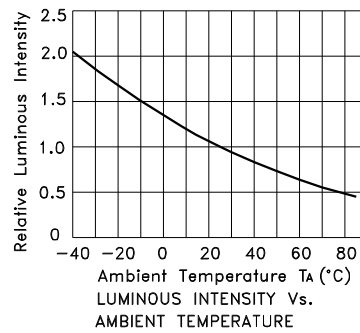
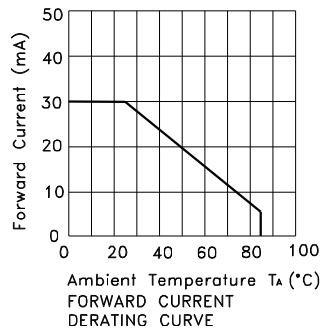
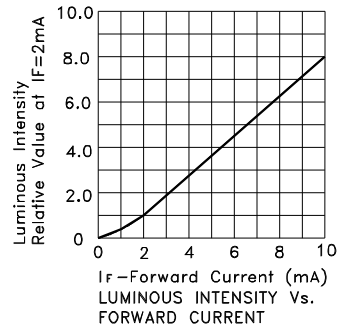
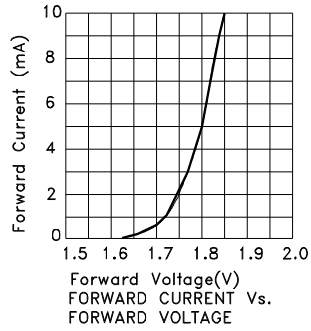


**APHB1608LQBDSURKC**  
**Blue**



# Kingbright

## Hyper Red



## APHB1608LQBDSURKC

Reflow soldering is recommended and the soldering profile is shown below.  
Other soldering methods are not recommended as they might cause damage to the product.

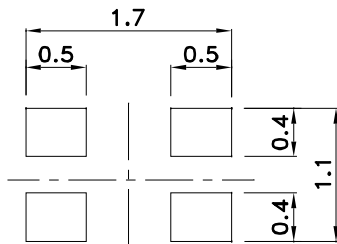
Reflow Soldering Profile For Lead-free SMT Process.



NOTES:

1. We recommend the reflow temperature 245°C (+/-5°C). The maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

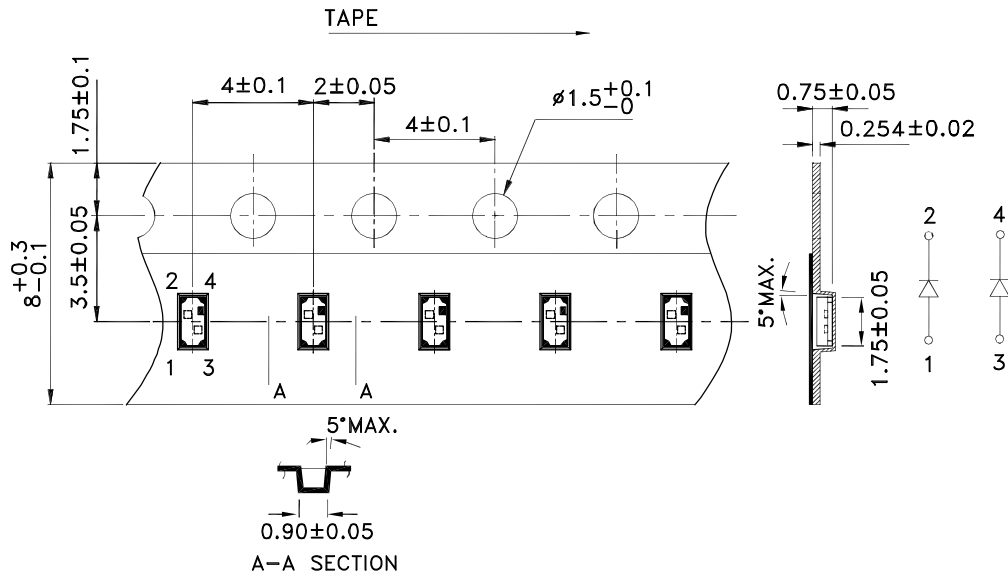
### Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)

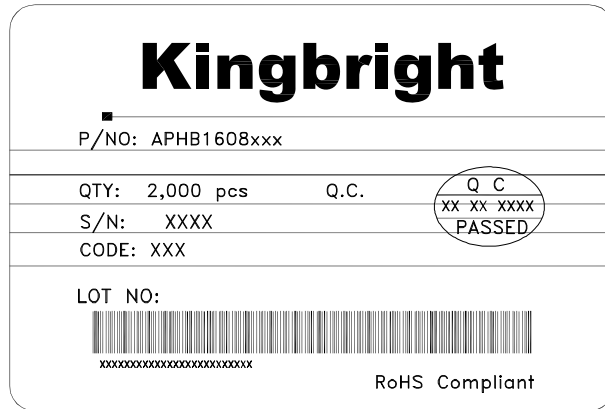
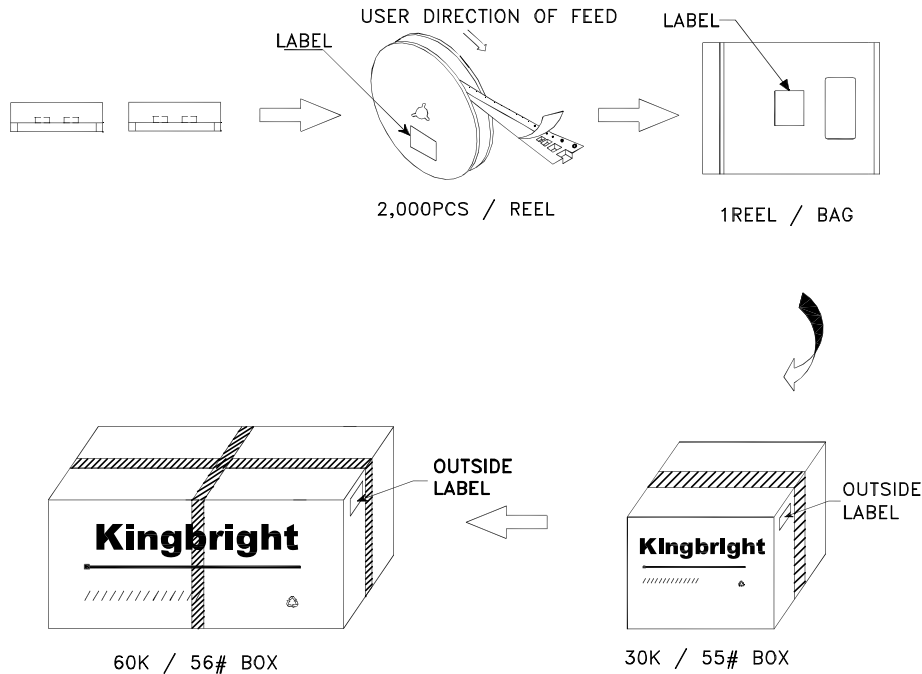


### Reel Dimension



### Tape Dimensions (Units : mm)





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