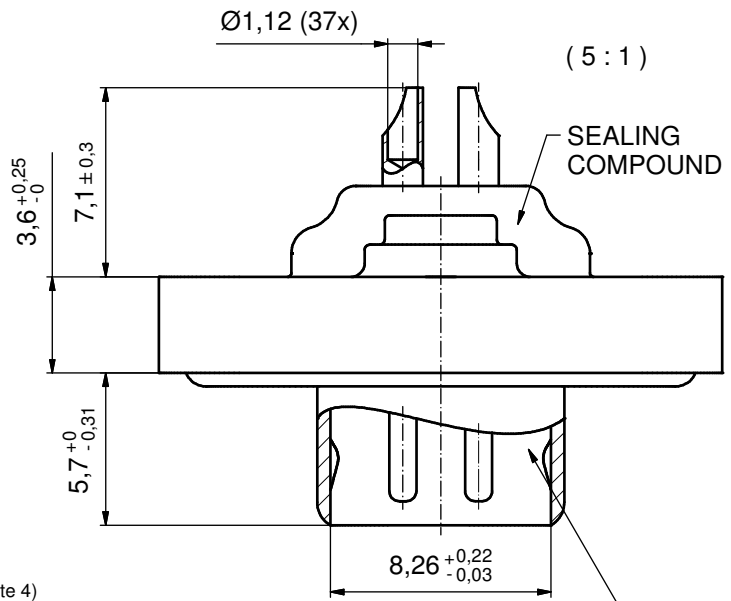


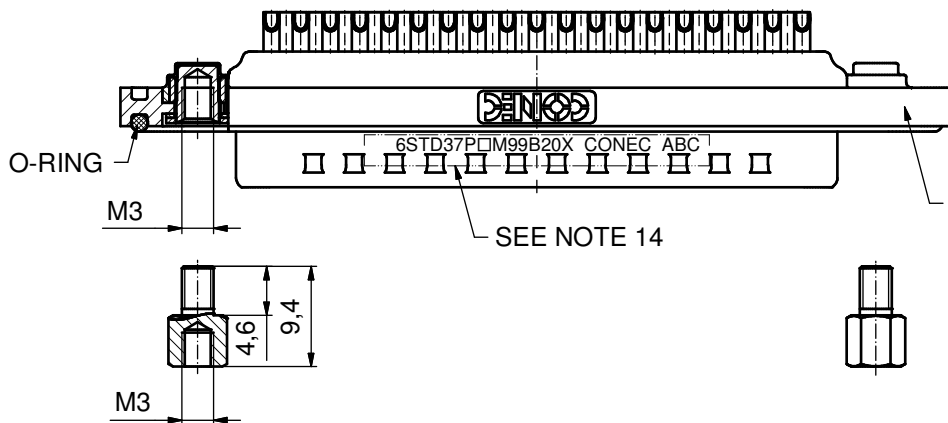
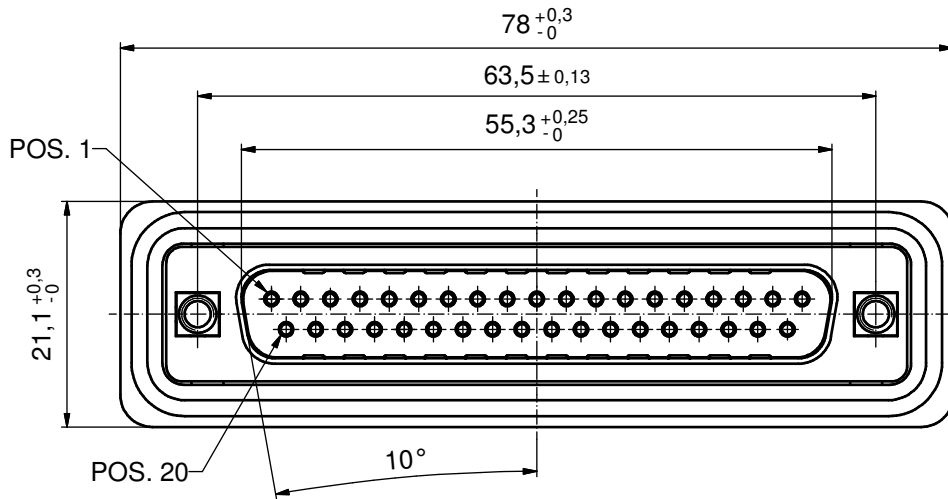
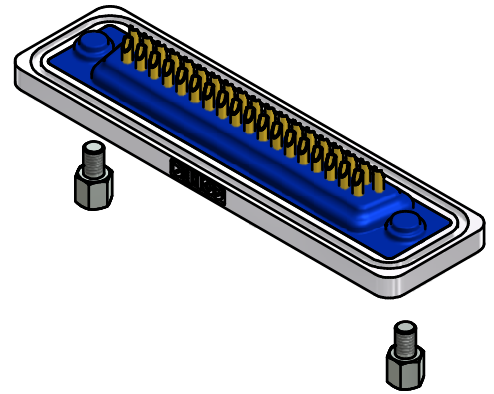
NOTES:

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. METALSHELLS: COPPER ALLOY; min. 315µm TIN over 40-80µm NICKEL
3. INSULATORS: PBT GF UL 94 V-0, BLACK
4. SIGNAL CONTACTS: COPPER ALLOY; PLATING (SEE PART NO.)
 - PLEASE ADD C for 30µm HARD GOLD over min. 50µm NICKEL
 - PLEASE ADD B for 20µm HARD GOLD over min. 50µm NICKEL
 - PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 SOLDER CUP ACCEPTS CABLE AWG 22
5. THREADED INSERTS: COPPER ALLOY; min. 200µm TIN over 80µm NICKEL
6. COLLARS: COPPER ALLOY; min. 200µm TIN over 80µm NICKEL
7. FRAME: ZINC DIE CAST; NICKEL PLATED
8. RUBBER-GASKET: TPE; BLACK
9. HEXLOCKING SCREW: STAINLESS STEEL
10. O-RING: SILICON; BLUE
11. SEALING COMPOUND: PUR; BLUE
12. RECOMMENDED PANEL CUT-OUT SEE SHEET 2
13. RECOMMENDED TORQUE FOR MOUNTING SCREW 35Ncm (3.1 in.LB) / max.40Ncm (3.5 in.LB)
14. CONNECTOR IS PART MARKED: 6STD37P□M99B20X CONEC ABC (see note 4)

AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.



RUBBER GASKET PLACED ON TOP SURFACE OF MALE INSULATOR



Directive 2002/95/EC RoHS compliant

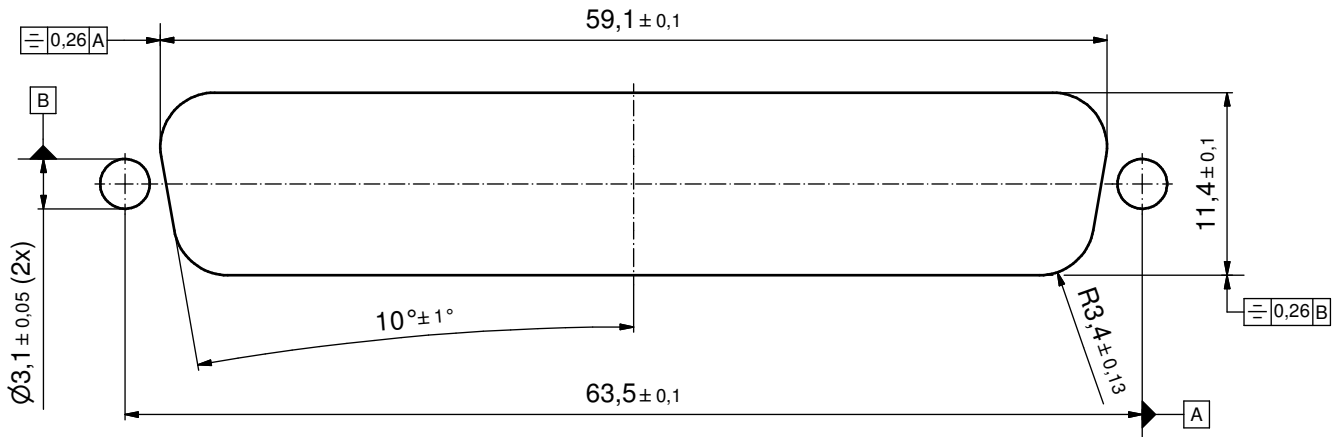
THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH DO NOT ALTER CAD DRAWING BY HAND	tolerance		dim. in mm		scale:	2:1 (5:1)	
					material:	SEE NOTES	
	drawn	19.07.12	name		title: D-SUB MALE 37pos. SOLDER CUP with threaded insert and hexlocking screw		
	appd.	19.07.12	Koch				
	norm						
d-old							
rev.	a	Original			dwg no:	15K1A1095	
part no:		6STD37P□M99B20X (see note 4)				DIN-A3	sh: 1/2



Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350 °C, 50 Watt max. and use a pencil tip.
4. Put tip to wire in solder cup.
5. After 1 second bring in solder.
6. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
7. Remove soldering iron.
8. Wait until solder gets rigid again.
9. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

RECOMMENDED PANEL CUT-OUT



THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH DO NOT ALTER CAD DRAWING BY HAND				tolerance	dim. in mm	scale:	3:1	
				date		name	material:	see sheet1
				drawn	19.07.12	Henneboel	PANEL CUT-OUT D-SUB MALE 37pos. SOLDER CUP with threaded insert hexlocking screw	
				appd.	19.07.12	Koch		
				norm				
				d-old			dwg no:	DIN-A3
	a	Original		CONEC ®			15K1A1095	
rev.	description	date	name				part no:	SEE SHEET 1