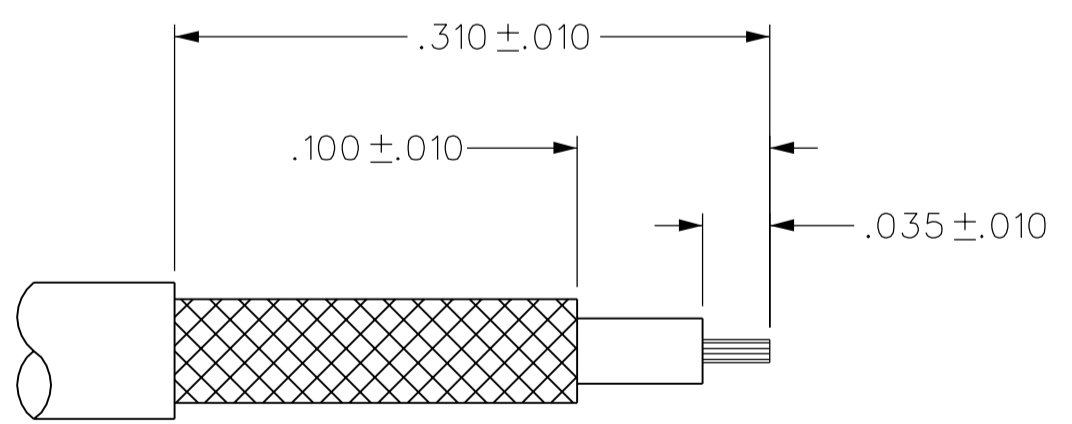
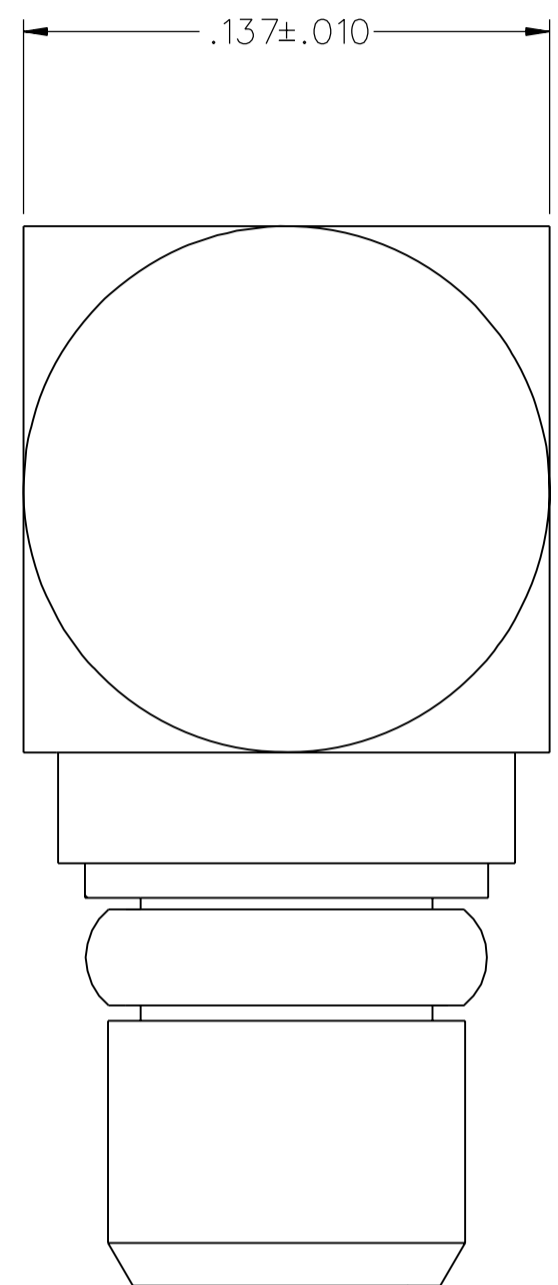
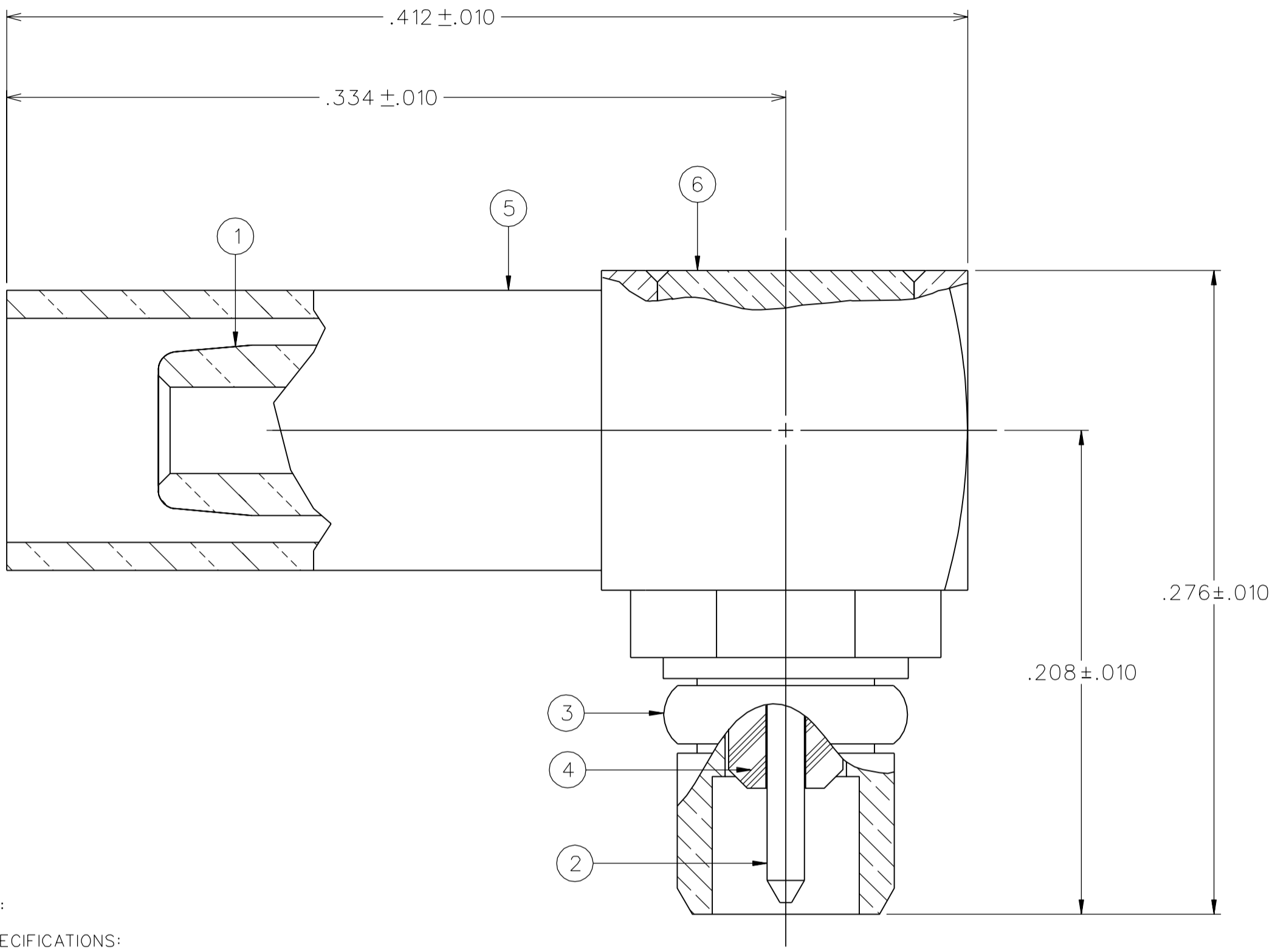


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE SPRING	ITEM ④ INSULATOR	ITEM ⑤ CRIMP SLEEVE	ITEM ⑥ END CAP
135-3402-111	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN

DRAWING NO. C - 135-3402-111/120	
0	REVISIONS
ENGINEERING RELEASE	
1	3-25-02 KAK RJB 3-28-02 ECN 48315



CABLE STRIP DIMENSIONS
10:1

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-6 GHZ
 VSWR: 1.25 MAX
 WORKING VOLTAGE: 170 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 500 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 1000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 5.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 15.0 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
 BODY TO BRAID - GOLD PLATED INITIAL 5.0 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 190 VOLTS MINIMUM AT 70,000 FEET
 INSERTION LOSS: 0.2 DB MAX AT 1 GHZ
 RF LEAKAGE: -60 DB AT 2.5 GHZ
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 400 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: 8.0 LBS MAX ENGAGEMENT
 1.4 LBS MIN DISENGAGEMENT
 CONTACT RETENTION FORCE: 2.0 LBS MIN AXIAL FORCE
 CONTACT RETENTION TORQUE: NOT APPLICABLE
 COUPLING MECHANISM RETENTION: NOT APPLICABLE
 CABLE ACCEPTABILITY: RG 178/U, RG 196/U
 CABLE HEX CRIMP SIZE: .105
 CABLE RETENTION: 10 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION C EXCEPT -55 DEG C TO 155 DEG C
 OPERATING TEMPERATURE: -55 DEG C TO 155 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
 MOISTURE: MIL-STD-202, METHOD 106

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSII 14.5M - 1982

"μ STATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY KAS	DATE 12-20-01	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS .XX	CHECKED BY TAK	DATE 3/27/02	
mm	APPROVED BY TAK	DATE 3/27/02	TITLE PLUG ASSEMBLY RIGHT ANGLE, RG 178 MMCX
.XXX+-.003	APPROVED BY RJB	DATE 3/27/02	CODE NO.
MATL	RELEASE DATE 3/28/02		DRAWING NO. C - 135-3402-111/120
FINISH			SCALE 20:1
			U/M INCH
			SHEET 2 OF 2