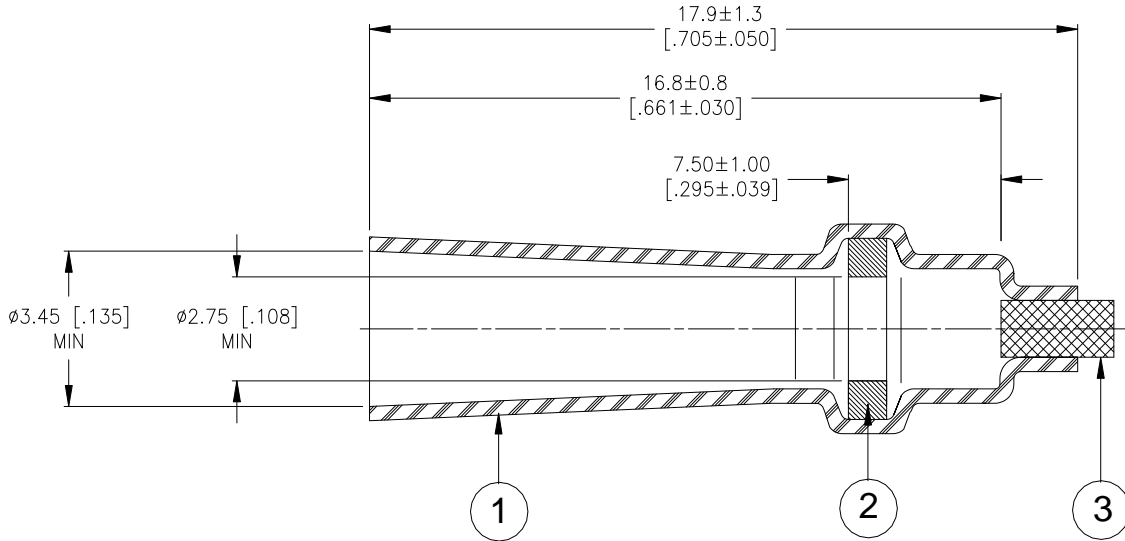


CUSTOMER DRAWING



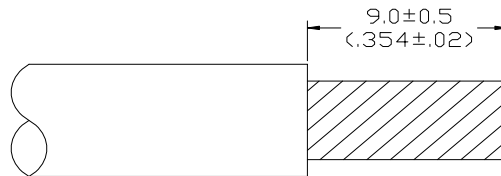
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.
 FLUX: TYPE ROM1 per ANSI / J-STD-004.
3. END CLOSURE: Thermally stabilized thermoplastic.

APPLICATION

1. This part is designed to make a stub splice with wires having a combined conductor CMA of between 350 and 1400 circular mils and a combined jacket diameter between 1.27 [0.050] and 3.40 [0.135].
2. Part may be installed by convection heating.
3. Temperature range: -55°C to +125°C.

NOTES: FOR BEST RESULT, PREPARE THE WIRE CABLE AS SHOWN BELOW.



TE TE Connectivity		<i>Raychem</i> Devices	TITLE: SOLDERSLEEVE STUB SPLICE LOW TEMPERATURE			
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]			DOCUMENT NO.: D-210-0172-LT			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	REVISION: C	DATE: 10-April-2013		
PREPARED BY: T.NGUYEN	ECO NUMBER: 13-004634		CAGE CODE : 06090	SCALE: N/A	SIZE: A	SHEET: 1 of 1

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