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REC.

AMP 1281 (7/63)

APPLICATOR PARTS LIST

TYPE SIDEWISE DUO-TYPE FLAG

AMP INCORPORATED HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	453935-2	42	Shear Plate - Left	1	811855-1
2	INS. CRIMPER	1	1-472820-2	43	Shear Block - Right	1	386372
3	ANVIL	1	810931-1	44	Floating Shear	1	465106
4	ANVIL SPACER	1	811780-2	45	Retaining Plate - Front	1	811714-2
5	SHEAR BLADE			46	Retaining Plate - Rear	1	810822-1
6	REAR SHEAR PLATE			47	Spring - Shear Return	1	374322
7	SHEAR BLADE SPACER			48	Shear Depressor	1	457097-1
8	FRONT SHEAR PLATE			49	Key - Shear Retainer	1	386358
9	REAR ANVIL SPACER PLT.			50	Mount - Guard	1	811306-1
10	Front Strip Hold	1	811593-1	51			
11	TOOL SPACER	1	371086	52			
12	CRIMP SPACER	1	370873	53			
13	FRONT STRIP GUIDE	1	810971-3	54	Spacer R. Strip Guide	1	1-811527-1
14	REAR STRIP GUIDE	1	465140-9	55			
15	RAM	1	473699	56	Spacer Depressor	1	370691
16	TOOL HOLDER			57	Depressor Terminal	1	811936-1
17	ADJ. CRIMP MOUNT Ass'y.	1	465392-9	58	SCREW, SOC HD. CAP. 1/8"	1	2-21000-1
18	ADJ. BLOCK			59	NUT, HEX. 6-32	1	21018-5
19	APPLICATOR MOUNT ASSY.			60			
20	BASE PLATE	1	465100	61			
21	BASE BLOCK	1	465101	62			
22	STRIP GUIDE PLATE	1	465513-7	63			
23	ANVIL HOLDER			64			
24	Wire Stop Guide	1	811787-2	65	Tension Adj. Plate	1	374999
25	STRIPPER - Wire Stop	1	386361-1	66	<del>24 Dia. Bush Assy</del>	1	565050-2
26	STRIPPER MOUNT	1	386362	67	PAPER SEPARATOR	1	694927-1
27	RETAINER PLATE	1	389078	68	SPREADER ASSY.	1	453596-1
28	STRIPPER MOUNT BRACKET	1	387715-1	69			
29	STRIPPER BUSHING	1	389029-1	70	LUBRICATOR ASSY.	1	465184-2
30	STOCK DRAG	1	386955	71	TERMINAL LUBRICANT REF	1	852931-2
31	STOCK DRAG HANDLE			72	<del>WRENCH FINGER ASSY</del>		
32	STOCK DRAG STUD	1	370573				
33	STOCK DRAG SPRING	1	370572				
34	STOCK DRAG ADJ. SCREW Nut	1	21022-3				
35	FEED FINGER HOLDER	1	386942				
36	FEED FINGER	1	386941				
37	FEED FINGER TIP	1	387251				
38	FEED FINGER Guide	1	689915-4				
39	BASE CASTING	1	570238				
40	GUARD	1	457665-1				
41	Bracket - Guard	1	811304-1				

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				60215-583281
WIRE SIZE	CRIMP HEIGHT			5300021
22	.048			530002-2
				530002-3
20	.052			530002-4
2) 22	.052			530006-1
18	.056			530006-2
CRIMP SIZE	TYPE	FEED		
WIRE .080	WFW	.560		
INSUL. .100	WFW			
SLEEVED				
INSULATION RANGE	WIRE RANGE	FORM PROD.		
.050 - .065	22 - 18	180479		
EXPLODED VIEW				280258
A-6002-4, -6 AI-8012				

REMARKS:  
 .110 Max. Ins. Crimp Ht.  
 Δ Mt. on Item 13  
 TOP TOOL MT. SEQUENCE  
 ITEM 56, 57, 11, 1, 12, 17 & 48

**INACTIVE**  
**FOR REPLACEMENT ONLY**

■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT  
 THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-3  
 Wren. Feed 672290-2

REV.	REVISION RECORD	DATE	BY	ECN
A	SUPERSEDES - 3	10-29-69	RS	L-6238
B	Add Term 529284 17mm 2.9 WMS 325049-1	2-27-69	RS	L-6238
C	54 WAS 811527-1, FEED WAS	7-15-69	RS	L-6301
D	ITEM 1 WAS 565037-1	8-13-69	RS	L-6398
D1	ADD TERM #180479	3-5-70	RS	L-7353
E	REV PER ECN	1-6-71	RS	L-8013
F	48 WAS 387265-7	9-23-71	RS	L-8509
G	ADD ITEM 67 & 68	2-2-72	RS	L-8701
H	REV PER ECN	3-22-72	RS	L-8781
J	48 WAS 453362-1 ADD 530002	11-16-72	RS	L-9224

INACTIVE FROM R1978 AND L17171  
 L2 ADDED TERMS PER R2454 8/20/81/78  
 K1 ADD TERM #280258 PER R2454  
 L ADD 70 & 71 R161 R87D 4/5/72

APPLICATOR NUMBER N 672290-5  
 SHEET 1 OF 1  
 M ECN-A 272490 JEB/CE 10/70  
 N ECN 0150-4473-93 JH/TB 5/78 K